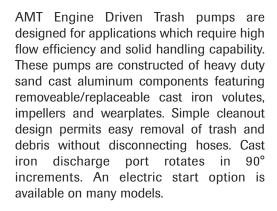
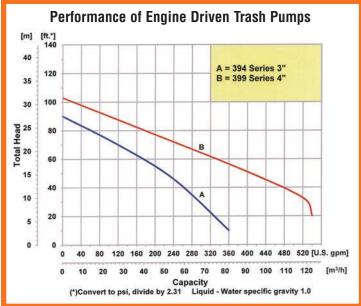


3" & 4" Engine Driven Trash Pumps

- Cast Aluminum with Cast Iron Wearparts
- Viton<sup>®</sup>/Silicon Carbide Mechanical Seal & Buna-N O-Ring/Gasket
- 3" & 4" Cast Iron Male Port Sizes with 90° Rotatable Discharge Port
- Self-Priming up to 20 Feet with Built-In Buna-N Check Valve
- Engine Options: Honda, Briggs & Stratton, Vanguard Gasoline or Hatz Diesel Engines
- 3" Models Featured in Heavy Duty Steel Roll Frame
- 4" Models Feature Base, Rails and 16" Tires
- Maximum Solids Handling up to 2"
- Electric Start Option Available
- 3" & 4" Models Include Front Cleanout with Cast Aluminum Handles
- Optional Wheel Kit Available



**Trash Pump** 







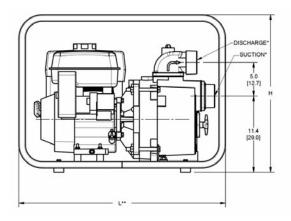
# **Engine Driven Self-Priming Trash Pumps**

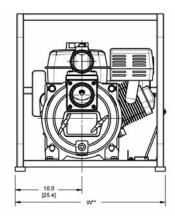
### 3" Trash Pumps

Model	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3941-96	Α	3" NPT	B & S Vanguard <sup>▲</sup>	Viton®/SIC	1.3	0.95/3.6	145
3943-96	Α	3" NPT	Honda OHV GX270▲	Viton®/SIC	2.5	1.40/5.3	160
3944-96	Α	3" NPT	Honda GX270 <sup>++</sup> ▲	Viton®/SIC	2.5	1.40/5.3	185

**Construction: Aluminum with Cast Iron Wearparts** 

Maximum Solids Handling Capacity: 11/2" Diameter





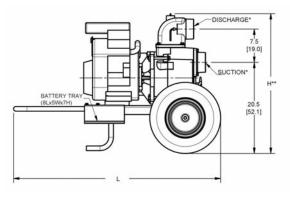
## 4" Trash Pumps

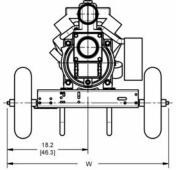
Model	Curve	Port	Driver	Seal	Run Time (Hours)	Tank Size (Gal/Ltr.)	Ship Wt. (Lbs.)
3993-Z6	В	4" NPT	Hatz 1B50 ++▲	Viton®/SIC	1.8	1.32/5.0	385
3993-96	В	4" NPT	B & S Vanguard**	Viton®/SIC	1.8	2.25/8.5	295
3994-96	В	4" NPT	Honda OHV GX390 <sup>++</sup> ▲	Viton®/SIC	2.5	1.60/6.1	300

**Construction: Aluminum with Cast Iron Wearparts** 

Maximum Solids Handling Capacity: 2" Diameter

- ++ 12V DC Electric Start (Battery Not Included—Use BCI Group: U1 or U2 32 Amp Hour)
- ▲ Oil Alert Included





#### **Standard Features**

- Cast Iron Male NPT Suction & Discharge Ports
- Viton®/Silicon Carbide Mechanical Seal
- · Buna-N O-ring and Casing Seal
- Self-primes to 20 Feet with Built-in Buna Check Valve
- · Stainless Steel Shaft Sleeve
- · Steel Suction Strainer Included
- Cast Iron Replaceable Volute/Wearplate and Impeller
- Maximum Temperature 180° F
- Maximum Working Pressure 75 PSI
- 3" Models Featured in Heavy Duty Steel Roll Frame
- 4" Models Include Wheel Kit and Base Rails
- B & S Vanguard and Honda Engines are Overhead Valve (OHV) Designs with Low Oil Alert

#### Optional Wheel Kit For Roll Frame Pumps

Model	Features	Ship Wt.	
C402-90	Includes 10" semi-pneumatic tires on steel wheels with steel clamps and handles for universal mounting to frame.	25	

Model	HP Class +	SUC*	DIS*	L**	W**	H**
394X Series	8 HP	3	3	31.0 [78.7]	22.5 [57.2]	23.6 [60.0]
399X Series	10/13 HP	4	4	44.4 [112.7]	37.5 [95.2]	30.6 [77.7]

- (\*) HP Class represents market category and is not intended to define actual horsepower.
   (\*) Standard NPT (Female) pipe thread.
- (\*\*) This dimension may vary due to engine manufacturer's specifications.
- NOTE: Dimensions are in inches (centimeters) and have a tolerance of  $\pm$  1/8".



#### **Manufacturer of AMT & IPT Pumps**

400 Spring Street • Royersford, PA 19468 USA



